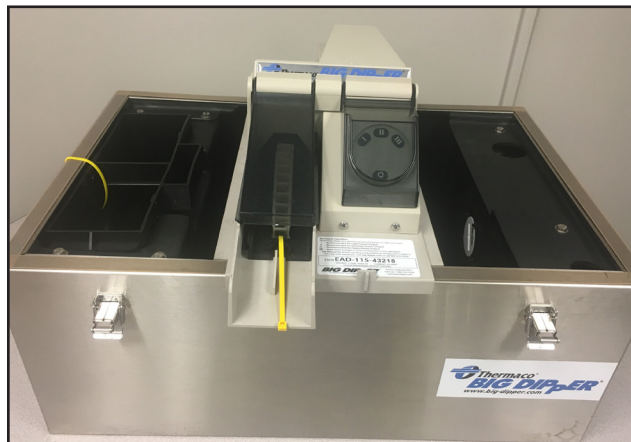
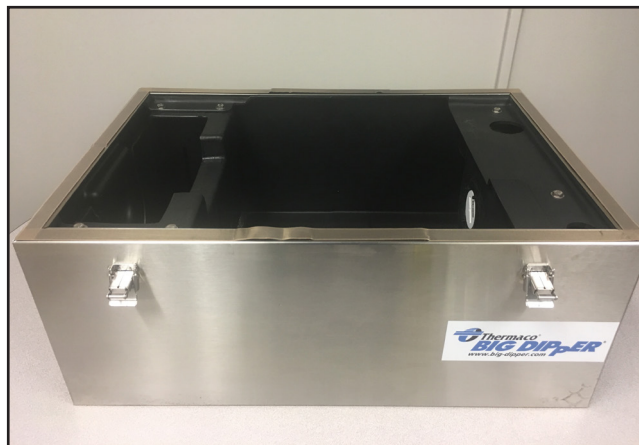




1. Unplug unit from power source.
Optional: Remove Big Dipper from Plumbing



2. Unlatch and remove Inlet/Outlet covers and Electrical Assembly from Big Dipper Tank



3. Remove and keep strainer basket.
Optional: Using a wet vac, clean unit and move to a clean location for upgrading.



4. Remove the gasket by using a razor blade, paint scraper, or other sharp item.



5. Starting at one corner, remove gasket by slowly pulling upwards and scraping residue with blade.



6. Repeat this process with all sides until the gasket is removed. Some residue may remain.



7. Remove remaining residue with an adhesive remover and a clean rag. Acetone works best.



8. With residue removed, lay new gasket on front edge of unit and cut to length. Do NOT stretch gasket.



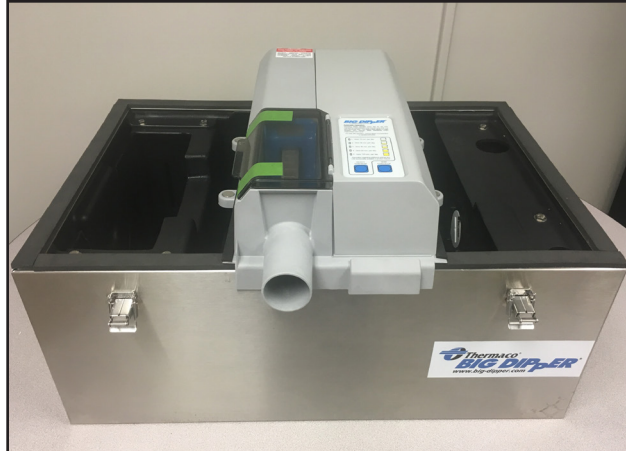
9. Remove tape from adhesive underside of gasket and apply adhesive side down to the top of the front edge of unit.



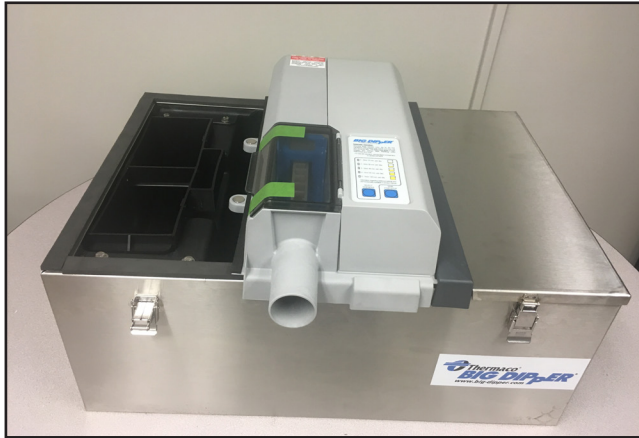
10. Repeat measuring and placing new gasket on the back, then sides of tank. Do NOT overlap gasket at corners!



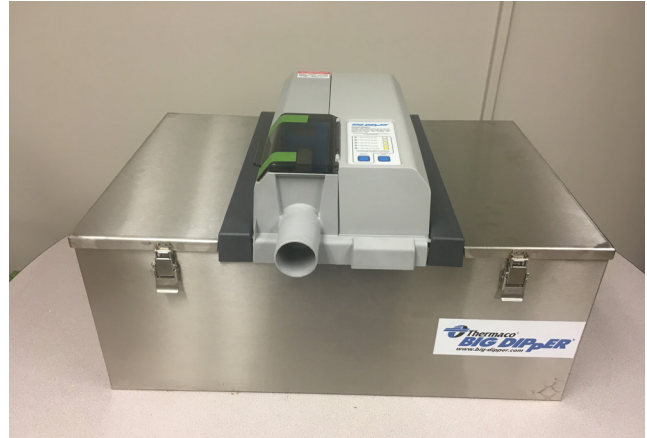
11. Once gaskets have been applied on all sides reconnect the unit to plumbing if removed.



12. Place the Electrical Assembly on top of unit, ensuring it sits flush on top of tank.



13. Place strainer basket in unit and install and latch new Inlet/Outlet covers.



14. If unit was drained of water, refill with water BEFORE connecting to power source.



15. Place grease collector on unit by aligning the grease collector with the opening on the unit and turn the collector slightly clockwise to lock into position.



16. Connect the unit to a power source. Follow instructions found in the instruction manual or on www.big-dipper.com to set correct skimming mode and time.